

<https://www.nvcnc.net>

From 210-216 Parameters we can set the index number as following tables, to configuration the K1-K7 keys as according function or pages.

If the value is 0, System just execute the self-defined macro file key-xx.nc;

1-32: Control the according IO ports status as Close or open

If the value is more than 1000, how to define the pages shortcut key or function key, Please check the value number and the according function

Parameter Value	According function	Notes
1373	Monitor	operation page
1374	Program	operation page
1375	Param	operation page
1376	IO	operation page
1377	System Log	operation page
1378	System Info	operation page
1323	Probe	operation page
1321	Go work Zero	operation page
1322	Go Home	operation page
1320	Clear	operation page
1387	Coord Set	operation page
1389	Local Disk	operation page
1390	U Disk	operation page
1363	Break Run	operation page
1326	Manual	operation page
1348	MDI	operation page
1008	BackSpace	function
1013	Enter	function
1016	Left	function
1017	Up	function
1018	Right	function
1019	Dhow	function
1025	SHIFT	function
1027	Cancel	function
1331	Spindle On/Off	function
1327	Reset	function
1328	Start	function
1329	Pause	function
1350	X+	function
1351	X-	function
1352	Y+	function
1353	Y-	function
1354	Z+	function
1355	Z-	function

1033	!	ASCII
1034	"	ASCII
1035	#	ASCII
....
1048	0	ASCII
1049	1	ASCII
1050	2	ASCII
1051	3	ASCII
1052	4	ASCII
1053	5	ASCII
1054	6	ASCII
1055	7	ASCII
1056	8	ASCII
1057	9	ASCII
...
1065	A	ASCII
1066	B	ASCII
1067	C	ASCII
1068	D	ASCII
1069	E	ASCII
...